

Z-TUFF PM[®] Fineblanking Punch

TOOL TYPE

Fineblanking Punch

WORK MATERIAL

304SS at 12mm thickness

PROBLEM IDENTIFICATION

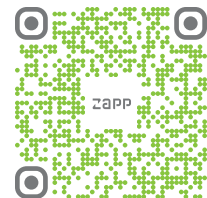
Complete punch failure. All previous grades (D2, M4 PM and CPM 3V*) failure by catastrophic breakage.

SOLUTION

Z-Tuff PM at Rc 60-62

RESULTS

Z-Tuff PM produced a total of 32,000 parts to complete the current requirements. Tool was put into storage awaiting next production requirement. Previously, the highest production from D2, CPM 3V* or M4 PM was 8,000 parts before the punch broke.



Zapp Tooling Alloys, Inc. (Sales office)
475 International Circle
Summerville, South Carolina 29483
Phone +1 (843) 871-2157
Toll-free +1 (888) 928-9927
ztasales@zapp.com, www.zapp.com

Zapp Tooling Alloys, Inc. (Production)
8100 100th Street
Pleasant Prairie, Wisconsin 53158

Further information regarding our products and locations are available in our image brochure and under www.zapp.com

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