

## Z-MAX PM<sup>®</sup> Automotive Gasket Stamping

### TOOL TYPE

Compound Die – Trim & Pierce

### WORK MATERIAL

ML6

### PROBLEM IDENTIFICATION

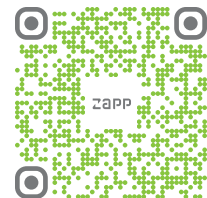
End user had tried D2, DC-53\* and CPM 10V\*. All three grades performed the same where cutting edges were destroyed around 30,000 hits.

### SOLUTION

Z-Max PM at Rc 62-64

### RESULTS

The Z-Max PM punch lasted for the balance of the production run (62,000 parts) with virtually no wear. Z-Max PM is ready for the next production needs.



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\* DC53 is a registered trademark of Daido Steel Ltd.  
CPM 10V is registered trademark of Crucible Industries LLC